For spare parts refer to back of page.

This copy may be copied for maintenance of Richter play equipment. Instructions for wear The equipment must be checked for Proof of correct operation and safety, especially maintenance checks of play equipment the points listed below: Wooden parts Playground Check for rot and, if necessary, smooth out Date of installation splinters and round off sharp of cracks. Checks depend on the type of equipment. Check that all bolts and screws are tight and Any equipment with moving parts must retighten if necessary. be checked at least twice a year, static equipment at least once a year. **Recommendation**: apply paraffin wax to the upper end grain areas once a year, please refer Intervals for maintenance work and checks to Order No. 0.90100, 1litre. generally depend on Scale mechanism - location 4. Replace rubber buffer if worn down to less than - kind of use 8 cm of original material height (new 10 cm). - frequency of use - possible vandalism 5. Check connection to wood for stability. For more details see also "General Grease main bearing at the top of the scale instructions for maintenance of (lubrication nipple). playgrounds". Pendulum seat suspension 7. Check that joint can move smoothly in both Scales directions. Order No. L6.10000 Check connection to wood, bearing plate must fit closely. **^2**` Check chain and connection to chain; The first chain link must be locked: check wear on contact surfaces between first and second 6 chain link. Pendulum seat/hose sleeve 10. Replace pendulum seat if metal parts are check for (12) 3 exposed. Special notes, e.g. for repairs operational distance of 75 cm when 11. Check hose sleeve fixation, replace hose sleeve, scales are if damaged. balanced Structural stability 12. In order to check for rot at wooden parts or steel feet for corrosion, uncover the foundation once a year. Repair not carried out, it is still possible to play on equipment Repair not carried out, equipment is taken out of action All work carried out, everything is in order Maintenance carried out by:

..... Date

Additional notes

Maintenance of one post equipment

This product is a one post equipment according to EN 1176-1.

Equipment of this kind requires special diligence with regard to planning, construction and maintenance.

In this document, you will find additional maintenance notes.

The following principles generally apply to one post equipment:

The longer the equipment has been in operation, the more diligence is required during maintenance.

Dynamic loads additionally stress the structural stability.

Frequency of use and a given excessive load must be taken into account when scheduling maintenance.

The goal of any inspection must be to ensure that the equipment can be safely used until the next check is due.

It is important to pay attention to the following special aspects for safe operation of one post equipment during regular inspections:

- Check the structural stability **twice a year**, uncover the foundations to do this
- Examine the earth/air zone of stand posts with extra care
- Measures for ensuring structural stability of load-bearing wooden components
 - knocking test: the clearer the sound the "healthier" the wood
 - hammer and nail test: the clearer the sound becomes as the nail is hammered in deeper and deeper, the "healthier" the wood
 - incremental drill test (spot-related information): provides very reliable information on the "internal" condition of the cross-section of the wood in one spot by enabling the person conducting the test to visually check the specimen, rub it between their fingers and smell on it
 - resistograph (spot-related information): very good information on the internal solidity of the wood, however, only experienced experts are able to interpret the measurement graphs
 - tensile test: load test resulting in highly relevant safety-related information (see separate instructions)

Permadur system as an additional measure for strengthening the structural stability

Wooden stand posts protected by the Permadur system (i.e. the part buried in the ground is protected by a black heat-shrink tube and metal foil) are checked in almost the same manner.

A 500 g hammer with a polyamide head (soft-faced hammer) is used to tap the post. Thus, the heat-shrink tube will not be damaged.

If the post is checked by determining the drill resistance (e. g. resistograph), drilling through the heat-shrink tube and metal foil is possible. However, the drill hole must be sealed with a dowel afterwards.

Scales Order No. L6.10000



Please note that the safety standards of the equipment must not be affected. Therefore, when carrying out repairs it is helpful to **only use original parts**.

Order No.	Spare part	Order No.	Spare part
0.92330	joint for pendulum seat	0.88110	brass bush for axle Ø 25 mm
0.94000	pendulum seat with suspension	0.20010	stainless steel machine bolt with locking nut
		0.20020	stainless steel machine bolt with locking nut
0.94140	hose sleeve	0.88190	square bar steel with 2 brass bushes
0.92405	chain for hose sleeve length 1.60 m	0.94021	double fork
0.94110	pendulum seat without disc	99.01340	stand post made of larch with steel foot
0.94120	disc for pendulum seat	99.00010	cross beam
0.94200	mechanism, complete		machined and drilled
	P		
0.94010	parabolic buffer spring (rubber buffer)		